

## CERTIFICATE OF ACCREDITATION

### **ANSI-ASQ National Accreditation Board**

500 Montgomery Street, Suite 625, Alexandria, VA 22314, 877-344-3044

This is to certify that

# Optimal Calibration 14610 Westwood Drive Novelty, OH 44072

has been assessed by ANAB and meets the requirements of international standard

ISO/IEC 17025:2005

while demonstrating technical competence in the fields of

## **CALIBRATION**

Refer to the accompanying Scope of Accreditation for information regarding the types of calibrations and/or tests to which this accreditation applies.

<u>L2170</u> Certificate Number



Certificate Valid: 11/17/2017-12/04/2019 Version No. 001 Issued: 11/17/2017





#### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

### **Optimal Calibration**

14610 Westwood Drive Novelty, OH 44072 Kevin Kirchner 440-552-6941

#### **CALIBRATION**

Valid to: December 4, 2019 Certificate Number: L2170

#### Length - Dimensional Metrology

Parameter / Equipment	Range	7	Expanded Un Measurem	•	Reference Standard, Method and/or Equipment
Calibration of Surface Plates					
Repeatability	(0 to 0. <mark>004) in</mark>		31 μ.	in	Repeat-O-Meter
Flatness	(Up to 60) in diagonal (Up to 36 x 48) in		(68 + 0.5)	L) μin	Planekator
riadiess	(Up to 432) in diagonal (3 x 4 to 30 x 20) ft		(45 + 1.1.	L) µin	Autocollimator

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 (k=2), corresponding to a confidence level of approximately 95%.

#### Notes:

- 1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
- 2. L = Length in inches
- 3. This scope is formatted as part of a single document including Certificate of Accreditation No. L2170.



